



INSPECTION REPORT

Survey requested by : Norske Ventiler AS
Place and date of Survey : Norske Ventiler AS, Ågotnes
 5 September 1990, 11 March 1991, 7 - 17 June 1999

BALL VALVES IN MATERIAL SS 316:

Quantity tested	Valves Tested		Valves Qualified		Drawing no.	High test pressure	Low test pressure
	Size	Rating lb.	Size	Rating lb.			
1 off	½"	150	½", ¾", 1"	150, 300	12.559F	14.5 bar	2.0 bar
1 off	½"	600	½", ¾", 1"	600, 800, 900	12.662B	74.5 bar	7.2 bar
1 off	½"	1500	½", ¾", 1"	1500, 2500	12.1667B	186.2 bar	NA
1 off	¾"	2500	½", ¾", 1"		12.610	317.0 bar	NA
1 off	1½"	150	1½", 2", 2½", 3"	150, 300	12.530L	14.5 bar	2.0 bar
1 off	1½"	600	1½", 2", 2½", 3"	600, 800, 900	12.531A	74.5 bar	7.2 bar
1 off	1½"	1500	1½", 2", 2½", 3"	1500, 2500	12.770	190.0 bar	NA
1 off	2"	150	2", 2½", 3", 4"	150, 300	12.984C	14.5 bar	2.0 bar

BALL VALVES IN MATERIAL TITANIUM - B348 Gr.2:

Quantity tested	Valves Tested		Valves Qualified		Drawing no.	High test pressure	Low test pressure
	Size	Rating lb.	Size	Rating lb.			
1 off	½"	150	½", ¾", 1"	150, 300	12.559E	14.5 bar	2.0 bar
1 off	1½"	150	1½", 2", 2½", 3"	150, 300	12.530M	14.5 bar	2.0 bar
1 off	2"	150	2", 2½", 3", 4"	150, 300	12.984P	14.5 bar	2.0 bar

This is to confirm that the above listed items manufactured by:

NORSKE VENTILER AS, ÅGOTNES, NORWAY

on the 5 September 1990, 11 March 1991, and 7 to 17 June 1999 was fire tested according to BS 6755, Part 2 1987, at Norske Ventiler's premises at Ågotnes. The test was witnessed and the test results verified to meet the requirements given in the above mentioned test procedure by the undersigned surveyor to Det Norske Veritas.

Bergen, 18 June 1999

DET NORSKE VERITAS AS


 G. Ivar Stetter
 Surveyor

Operation & Maintenance Technology, Bergen

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